Previse TM

OPC Interface Description

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1 OPC Server for Bailey Net 90 and Infi 90

1.1 Introduction

This document provides a description of the OPCTM Server interface. This is an OPCTM compliant interface, which provides access to the Bailey Net 90 and Infi 90 DCS systems.

This interface has the following features:

- Compliant with OPCTM Data Access (DA) Specification 2.0
- Compliant with OPC Alarms & Events (A&E) Specification 1.02
- Permits read and write access to Net 90 and Infi 90 DCS
- Supports module status functions
- Requires minimal configuration after installation

NOTE: This OPC interface supports additional features that are not documented in this manual. These features are provided for the support of specific OPC clients. Refer to the ActiTune ActiveX tuning control manuals, the CLU manuals, and to documentation for other OPC clients for further information.

1.2 OPC Overview

OLE for Process Control (OPCTM) is an interface technology designed to allow Windows based applications from different vendors to communicate via a standard interface. You may find out more about OPC at www.opcfoundation.org.

1.3 Install and Set-Up of OPC Server

Before you attempt to read or write data via the OPC interface, it is assumed that the OPC Server has been properly installed, configured and set-up. These operations are beyond the scope of this manual, which just describes the OPC interface.

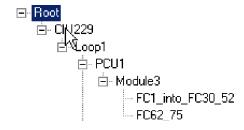
To install and set-up the OPC Server, to make the OPC interface ready for data acquisition, refer to the appropriate installation manual.

1.4 OPC DA Browse Tree

The accompanying diagram illustrates the OPC browse tree provided with the OPC Server. The levels in this browse tree are:

Root – This level is for the driver itself, and provides attributes for the driver.

CIU (Channel) – This level is for each CIU (or communication channel) to the DCS. This OPC Server can support multiple simultaneous connections via serial and SCSI interfaces. Refer to other documentation for supported interfaces



Loop – This level is for the DCS "Loop" or data highway. No attributes are available at this level

PCU – This level is for the DCS PCU (Process Control Unit), which is usually a cabinet.

Module (Device) – This level is for the module, and provides attributes for Module status. The OPC Server supports module status functions. In addition, there are OPC client applications available to provide additional module functionality.

Tag – This level is for the tag, which connects to a block within a module. Section 1.5 contains a list of the supported function codes.

1.5 Supported Function Codes

Data Type	Block Name	Function Codes Supported
ANALOG	Analog	FC 30, FC 222, FC 223
DIGITAL	Digital	FC 45, FC 224, FC 225
RCM	Remote Control Memory	FC 62
RMSC	Remote Manual Set Constant	FC 68
STATION	Station	FC 80, 21, 22, 23
DD	Device Driver	FC 123
MSDD	Multi-State Device Driver	FC 129
RMCB	Remote Motor Control	FC 136
TEXT	Text Block	FC 151
TEXTSTR	User Defined Data Export	FC194
DAANG	DAANG	FC 177
XAI (ANALOG ENH/IN)	(Harmony) Analog In/Channel	FC 222
XAO (ANALOG ENH/OUT)	(Harmony) Analog Out/Channel	FC 223
XDI (DIGITAL ENH/IN)	(Harmony) Digital In/Channel	FC 224
XDO (DIGITAL ENH/OUT)	(Harmony) Digital Out/Channel	FC 225
ANALOGO	Analog Input Loop	FC 30 to FC 26
DIGITALO	Digital Input Loop	FC 45 to FC 42

Non exception generating function codes are supported via additional OPC client functions that are not described in this document.

1.6 Reading and Writing to the OPC DA Server

Root Level

None of the Items at the Root level support Write operations. Read from Root Items using the following format:

<Server>.< Item>

Where:

<Server> the base server address for OPC Server

<Item> the specific OPC Item taken from the detailed tables.

CIU Level

None of the objects at the CIU level support Write operations. Read from CIU items using the following format:

<Server><CIU>.< Item>

Where:

<Server> the base server address for OPC Server

<CIU> the name assigned for the CIU (alphanumeric string)

<Item> the specific OPC Item taken from the detailed tables.

Loop Level

There are no read/write Items at the Loop Level

PCU Level

None of the objects at the PCU level support Write operations. Read from PCU items using the following format:

<Server><CIU>.<Loop>.<PCU>.< Item>

Where:

<Server> the base server address for OPC Server

<CIU> the name assigned for the CIU (alphanumeric string)

<Loop> the name assigned for the Loop (alphanumeric string)

PCU> the name assigned for the PCU (alphanumeric string)

Item> the specific OPC Item taken from the detailed tables.

Module Level

None of the objects at the Module level support Write operations. Read from Module items using the following format:

Read/write to specific Tags using the following format:

<Server><CIU>.<Loop>.<PCU>.<Module>.< Item>

Where:

<Server> the base server address for OPC Server

<CIU> the name assigned for the CIU (alphanumeric string)

<Loop> the name assigned for the Loop (alphanumeric string)

<PCU> the name assigned for the PCU (alphanumeric string)

<Module> the name assigned for the Module (alphanumeric string)

<Item> the specific OPC Item taken from the detailed tables.

Tag Level (Long Form)

Read/write to specific Tags using the following format:

<Server><CIU>.<Loop>.<PCU>.<Module>.<Block>.< Item>

Where:

<Server> the base server address for OPC Server

<CIU> the name assigned for the CIU (alphanumeric string)

<Loop> the name assigned for the Loop (alphanumeric string)

<PCU> the name assigned for the PCU (alphanumeric string)

< Module > the name assigned for the Module (alphanumeric string)

<Block> the tag name assigned for the Block (alphanumeric string) using the Configurator.

<Item> the specific OPC Item taken from the detailed tables.

Tag Level (Short Form)

The OPC Server also supports a short form for Tag addressing. Read/write to specific Tags using the following (short form) format:

<Server>.<Block>.< Item>

Where:

<Server> the base server address for OPC Server

<Block> the tag name assigned for the Block (alphanumeric string) using the Configurator.

<Item> the specific OPC Item taken from the detailed tables.

Reading an Arbitrary Block Address

You may also use the OPC server to read an arbitrary block address. This does not need to be exception tag.

The correct syntax to read an arbitrary block address is as follows:

or

Examples include:

CIUnn@1:2:3:4

CIUnn#1:2:3:4

Where:

- CIU = The CIU address as shown in the Configurator system tree
- LOOP = Loop Address (integer)
- PCU = PCU address (integer)
- MODULE = module address (integer)
- BLOCK = block address (integer)

The SCAN interval is defined as an attribute of the OPC data group defined by the OPC client. Note however that:

- If you are using the OPC server for acquisition of exception based data as well (e.g. console) then you will find that the period varies as the volume of exception data varies.
- You will find that there is a lower limit to the period (in seconds) tat you will be able to achieve. You will need to experiment to see where that lower limit is. It is doubtful that you will be able to acquire data at reliably fixed intervals below 1 second.
- The period that you are able to achieve will depend on how many values you are trying to acquire. The more values you attempt to acquire, the lower the period will be for each value.

1.7 Interpreting the Tables In this Manual

This section provides a guide to interpreting the detailed tables in this manual. OPC Items are listed in tables of the following form:

	OPC I	tems	Availa	able at	·	
OPC	Item Description	Т	Q	W	D	omain of Values
Item					Value	Interpretation

OPC Item

The OPC Item Name

Item Description

A brief name or description of this Item

T (Best Data Type)

Best Data Type (T) is selected from the following options:

- B Boolean
- D Double (Float64)
- F Float32
- L Int32
- S Int16
- T String
- N Numeric (any of types Int16, Int32, Float32 and Double may be used as native data type)

You may access most OPC items using any of these data types. However, for each OPC item only one of these data types is considered the best data type. You will achieve best results if you use this data type for access.

Q (OPC Item Status and Quality)

Per OPC Data Access standard v2.0, each OPC item is provided with a matching status variable.

This status variable, as seen at the Previse OPC Test Client interface, will normally have one of the following values:

- 00C0 HEX if all aspects of it's matching OPC Item are GOOD (i.e. no problem).
- 0000 HEX to indicate BAD.

The OPC Data Access standard provides for other possible values, to provide further fault information if available. These additional sub-status states are not supported. Refer to the OPC Data Access version 2.0 specification for further details.

The logic used to set GOOD or BAD status at the OPC interface provides for the following three situations:

- **AG Always Good** OPC Quality is always set to GOOD.
- **CM Communications** OPC Quality is set to BAD if communications is lost between the Bailey DCS and the OPC Server.
- **HW Hardware** OPC Quality is set to BAD if (a) communications is lost between the Bailey DCS and the OPC Server OR (b) the Bailey DCS Quality Flag (i.e. "Q") for this tag is set to 1 (0 = OK; 1 = BAD).

Please note that the OPC Item Status is assigned individually for each individual OPC Item. Refer to the tables within this document to see how OPC Item Status is assigned for any given OPC Item (i.e. AG, CM, HW). Unless otherwise noted all OPC Items Status are of type CM.

W (Read/Write Type)

Defines whether the Item is Read Only (R), Write Only (W), or Read/Write (RW).

Value

This field provides the domain of values for the Item

Interpretation

This field provides additional interpretive documentation.

2. OPC Items at OPC Server Root Level

The accompanying table lists all OPC Items available at the ROOT level within the OPC Browse Tree. These OPC Items provide attributes of the Driver itself.

	tribeat Incrementing counter to show "I L AG R Integer (0+) Integer count starts at 0 at start of driver execution and increments once per am alive" second thereafter (treat as unsigned Int32)					
OPC	Item Description	•	Domain of Values			
Item					Value	Interpretation
Status Fields (U	pdated at Driver Status Change)				1	
DrvSta	Driver Status	N	AG	R	Numeric	
HeartBeat	S .	L	AG	R	Integer (0+)	
Internal Use On	ly Fields (Not for General use)					
SrvBusy	Internal Use Only – Do not use					
FileList	Internal Use Only – Do not use					
ModuleFileList	Internal Use Only – Do not use					

3. OPC Items at Communications Channel (CIU) Level

The accompanying table lists all OPC Items available at the Communications Channel (CIU) Level within the OPC Browse Tree. These OPC Items provide attributes of the CIU Connection itself.

	OPC Items Availa	ble a	t Co	mmur	ications (Channel (CIU) Level of Browse Tree
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Status Fields (Updated at D	Priver Status Change)					_
Status	CIU Status	N	AG	R	Numeric	-2 = Shutting Down; -1 = Driver Application Just Started; 0 = Stopped 1 = Connecting; 2 = Normal Run State
Performance Fields (Update	ed Continuously)					
Tuning Parameter	DCS Communications Tuning Parameter	F	AG	RW	Numeric	For tuning DCS communications. Default 500 (recommended), Minimum 100, Maximum 1250. Increase(Decrease) to reduce(increase) communications overhead while slowing(speeding) responsiveness of exception traffic.
StatXmtTotal	# packets transmitted	F	AG	R	Numeric	Total count of packets transmitted from driver startup or last Configurator reset
StatXmtTotalRate	Packet Transmit Rate	F	AG	R	Numeric	Packet Transmit Rate, in packets per second, average over recent time
StatRcvTotal	# packets received	F	AG	R	Numeric	Total count of packets received from driver startup or last Configurator reset
StatRcvTotalRate	Packet Receive Rate	F	AG	R	Numeric	Packet Receive Rate, in packets per second, averaged over recent time
StatExceptionPacketsRate	Exception Packet Receive Rate	F	AG	R	Numeric	Exception Packet Receive Rate, in exception packets per second, averaged over recent time
StatExceptionRate	Exception Rate	F	AG	R	Numeric	Instantaneous rate, in exceptions per second, for the last packet received, measured as (number of exceptions in packet/last exception packet interval)
StatExceptionRateAverage	Exception Rate Average	F	AG	R	Numeric	Exception Receive rate, in exceptions per second, averaged over recent time
StatExceptionInPacket	# Exceptions in Packet	F	AG	R	Numeric	Number of exceptions in last exception packet received
StatLastInterval	Last Interval Time	F	AG	R	Numeric	Time, in milliseconds, between last two exception packets received
StatErrorTimeoutTotal	# of Timeouts	F	AG	R	Numeric	Total count of number of timeouts since last counter reset
StatRetryTotal	# of Retries	F	AG	R	Numeric	Total count of number of retries since last counter reset
StatErrorTotal	# of Errors	F	AG	R	Numeric	Total count of number of errors since last counter reset
StatErrorOverrunTotal	# of Overruns	F	AG	R	Numeric	Total count of number of overruns since last counter reset
StatLastError	Last error received	F	AG	R	0 to 255	If non 0 this may (and may not) be an error. Refer to Appendix A for details
Internal Use Only Fields (N	ot for General use)					
StatReadCountMax	Read Queue Size	F	AG	R	Numeric	Suggests problem if, and only if, >8 AND incrementing continuously
StatWriteCountMax	Write Queue Size	F	AG	R	Numeric	Suggests problem if, and only if, >8 AND incrementing continuously
Cmd	Internal Use Only – Do not u	se				
Property	Internal Use Only – Do not u	se				

4. OPC Items at Process Control Unit (PCU) Level

The accompanying table lists all OPC Items available at the Process Control Unit (PCU) Level within the OPC Browse Tree. These OPC Items provide attributes of the PCU itself.

	OPC Items A	Availa	able at	Proc	ess Control	Unit (PCU) Level of Browse Tree
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Status Fields (Up	odated at Driver Status Change)					
Туре	Node Type	Т	AG	R		Node type string as entered at Configurator
Internal Use Only	y Fields (Not for General use)					
ErrorIndicators	Internal Use Only	•	•			

5. OPC Items at Module Level

The accompanying table lists all OPC Items available at the Module Level within the OPC Browse Tree. These OPC Items provide attributes of the Module itself.

	0	PC I	tems /	\vailat	ole for Modu	lle Level of Browse Tree
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Items updated w	when Configurator Change is Made					
Name	Module Name	Т	AG	R	Text string	Module name
Description	Description of this module	Т	AG	R	Text string	Module Description
HwAddress	Hardware Address for this module	Т	AG	R	Text string	<ciuname>@<loop>:<pcu>:<module></module></pcu></loop></ciuname>
Items Updated v	ria DCS Exception only					
ErrSum	Error Summary	S	CM	R	0, 1	0 = OK, 1 = Errors Present
Mode	Module operating Mode	Т	СМ	R	Integer AND/OR Text String	0 = CONFIGURE Mode; 1 = FAILED Mode; 2 = ERROR Mode; 3 = EXECUTE Mode; If used as an integer this returns an integer. If used as a string then it returns a string.
Q	Quality	S	CM	R	Integer AND/OR Text String	0 = <empty string=""> = Good Quality 1 = Q = Bad Quality If used as an integer this returns an integer. If used as a string then it returns a string.</empty>
SWRev	Revision number of module on- board firmware	Т	CM	R	string	Provides firmware revision. Example "A7"
FTX	First time in execute	S	CM	R	Boolean	1 = YES; 0 = NO
ВОК	Backup module or memory failed	S	CM	R	Boolean	1 = Failed; 0 = OK
RIO	Remote I/O status	S	CM	R	Boolean	1 = BAD; 0 = OK
LIO	Local I/O status	S	CM	R	Boolean	1 = BAD; 0 = OK
CAL	Calibration Quality status	S	CM	R	Boolean	1 = BAD; 0 = OK
AIE	Auto Initialization Input Status	S	CM	R	Boolean	1 = SET; 0 = RESET
EAI	ROM Contains Default Configuration	S	СМ	R	Boolean	1 = YES; 0 = NO
STA	Summary Station Status	S	CM	R	Boolean	1 = SET; 0 = RESET

	0	PC It	ems /	wailab	ole for Modu	le Level of Browse Tree		
OPC	Item Description	T	Q	W		Domain of Val	ues	
Item		Module type T CM		CM R	Value	Interpretation		
Туре	Module type		СМ		Integer AND/OR Text String	0=REZVD(REZERVED) 1=PIM01 2=CTM01 3=AMM01 4=AOM01 5=COM02(COM02/03/04) 6=CLC01 7=LMM01(NLIM01) 8=LIM01(NLIM01/02, NBIM01/INBIM02) 9=AMM02(NAMM02) 10=PCI01(INPCI01) 11=MFC01(IMMFC01/02) 12=LMM02(IMLMM02) 13=MPC01(IMMPC01) 14=BTM01(NLIM01/02, INBTM01) 15=LCM01(INLCM01) 16=LSM01(INLCM01) 17=GCM01(INGCM01) 18=" " 19=" " 20=" " 21=" "(EXTENDED) If used as an integer this returns an integer.	22=IPT01,(EXTENDED+INIPT01) 23=" " 24=IPT02(EXTENDED+INIPT02) 25=SLC01(EXTENDED+SLC01) 26=" " 27=" " 28=" " 29=" " 30=LCM02(INLCM02) 31=LCM03(INLCM03) 32=MCP02(IST,ICT,PST,IIMCP02) 33=SBM01(SBM01) 34=SCM(SCM) 35=BCM(BCM INIT01/03) 36=MFP(IMMFP01/02/03) 37=NPM01(NPM01) 38=" " 39=NIT02(INIT02) 40=MCP(MCP) 41=" " 42=SEM01(SEM01)	
Performance Field	Is (Updated Continuously)					ii used as an integer this returns an integer.	ii used as a stillig them tretums a stillig.	
StatXmtTotal	# packets transmitted	F	AG	R	Numeric	Total count of packets transmitted from s	startup or last Configurator reset	
StatRcvTotal	# packets received	F	AG	R	Numeric	Total count of packets received from star	tup or last Configurator reset	
StatExceptions	# exceptions received	F	AG	R	Numeric	Total count of exceptions, specifically for since driver startup or last reset	the Module and not it's tags, received	
StatLastInterval	Last Interval Time	F	AG	R	Numeric	Time, in milliseconds, between last two e	exception packets received	
StatLastException	Time Since Last Exception	F	AG	R	Numeric	Time, in milliseconds, since last exceptio for this OPC group)	n received (updated at defined update rate	
StatErrorTotal	# of Errors	F	AG	R	Numeric	Total count of number of errors since las	t counter reset	
StatLastError	Last error received	F	AG	R	0 to 255	If non 0 this may (and may not) be an er	ror. Refer to Appendix A for details	
Event State Fields								
	e fields described in Section 7.							
nternal Use Only	Fields (Not for General use)							
Status	Binary of Module Status Information	Т	CM	R	16 bytes	Binary data describing module status. R need to view status, use one of the OPC	ecommend that this NOT be used! If you clients provided for this purpose.	
Pr	Binary array of Problem Reports	Т	CM	R	Hex string	Binary data describing problem reports. need to view problem reports, use one of	•	
Property	For Internal Use only (Do not Use))						

6. OPC Items at Tag (Block or Function Code) Level

6.1 Common OPC DA Items for All Tags

	OPC Items Available a	nd C	ommo	on to a	all Exception	n Block Types (not ANALOGO or DIGITALO)
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Function Code Fiel	ds Updated via Configurator Or	nly				
Tag_Name	Name of this tag	Т	AG	R	Text string	Tag Name
Description	Description of this tag.	Т	AG	R	Text string	Tag Description
HwAddress	Hardware address for the module containing this tag	Т	AG	R	Text string	<ciuname>@<loop>:<pcu>:<module>.Block></module></pcu></loop></ciuname>
FC_Type	Function Code Type	Т	AG	R	Text String	String selected from <analog, analogo,="" daang,="" dd,="" digital,="" digitalo="" msdd,="" rcm,="" rmcb,="" rmsc,="" station,="" text,=""> to indicate Function Code type per table in section 1.5 herein.</analog,>
ALARM_PRTY	Alarm Priority	Т	AG	R	Text string	String selected from {INFO, LOLO, LOW, MEDIUM, HIGH, HIHI, CRITICAL}
ALARM_AREA	Alarm area that this tag is assigned to	Т	AG	R	Text string	Define alarm area that this tag belongs too
ALARM_EXT1	80 character string, usually used as alarm description	Т	AG	R	Text string	User Defined
ALARM_EXT2	80 character string, usually used as alarm description	Т	AG	R	Text string	User Defined
Alarm Inhibit to A&	E Interface					
Inhibit_CFG	Describes inhibit logic	Т	AG	R	Text String	String "Inhibit if <source name="" tag=""/> = <inhibit state="">" where source tag name (define at configurator) is source of inhibit signal and inhibit state defines when inhibited (e.g. at OPEN, CLOSE, ALARM, ZERO, ONE, TWO, THREE)</inhibit>
InhibitValue	A&E interface inhibit state	Т	AG	R	0,1	Alarms to A&E interface ARE (1) or ARE NOT (0) inhibited
Performance Fields	(Updated Continuously)					
AlarmCounter	# of Alarms Received	F	AG	R	Numeric	Running count, from last driver start or reset, or alarm related state transitions.
StatExceptions	# exceptions received	F	AG	R	Numeric	Total count of exceptions, specifically for this Tag, received since driver startup or last reset
StatLastInterval	Last Interval Time	F	AG	R	Numeric	Time, in milliseconds, between last two exception packets received
StatLastException	Time Since Last Exception	F	AG	R	Numeric	Time, in milliseconds, since last exception received (updated at defined update rate for this OPC group)
StatErrorTotal	# of Errors	F	AG	R	Numeric	Total count of number of errors since last counter reset
StatLastError	Last error received	F	AG	R	0 to 255	If non 0 this may (and may not) be an error. Refer to Appendix A for details

6.2 Analog Exception Report (FC 30)

	0	PC Ite	ms Av	/ailable	e for Analog	Exception Report - FC30
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Function Co	de Fields Connected Directly to DCS	(Update	ed upor	n Except	ion and, for rea	nd/write fields, when changed by Operator)
CV	Tag Output Value	F	HW	R	Real	Read analog input value
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
ALM	Limit Alarm State	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Alarm, 2 = Hi Alarm
DA	Deviation Alarm State	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Dev Alarm, 2 = Hi Dev Alarm
RT	Red Tag indicator	S	CM	R	0,1	1 = Tagged, 0 = Not Tagged
SPT	Set Point Tracking Indicator	S	CM	R	0,1	0 = Not Tracking, 1 = Tracking
Function Co	de Specifications From DCS (Read C	Only – U	pdated	at conso	le startup and	whenever specifications changed)
UNIT	Engineering Units Index	S	CM	R	Integer	e.g. Spec S2 for FC30 in engineering units. EU string is either (a) indexed from string array in BaileyOPCServer.INI via EUINDEX specification or (b) entered via Configurator.
ZERO	Zero	F	CM	R	Real	e.g. Spec S3 for FC30 in engineering units
SPAN	Span	F	CM	R	Real	e.g. Spec S4 for FC30 in engineering units
HIALM	High alarm limit	F	CM	R	Real	e.g. Spec S5 for FC30 in engineering units
LOALM	Low alarm limit	F	СМ	R	Real	e.g. Spec S6 for FC30 in engineering units
SUPD	Reserved (Do not Use)					
Event State	Fields					
Includes ever	nt state fields described in Section 7.	•				

6.3 Digital Exception Report (FC 45)

OPC	Item Description	Т	Q	W	Domain of Values		
Item					Value	Interpretation	
Function Cod	de Fields Connected Directly to DCS	(Update	ed upor	Except	ion and, for rea	d/write fields, when changed by Operator)	
CV	Tag Current Value	S	HW	R	0,1	Read digital input value	
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK	
ALM	Limit Alarm State	S	CM	R	0,1	0 = Normal, 1 = Alarm	
Function Cod	le Specifications From DCS (Read C	nly – U	pdated	at conso	le startup and v	whenever specifications changed)	
ALMSPEC	Alarm Specification	S	CM	R	0,1,2	e.g. Spec S2 for FC45	
						0 = Logic 0 Alarm; 1 = Logic 1 Alarm; 2 = No Alarm State Defined	
SUPD	Reserved (Do Not Use)		•				
Event State F	Fields						

6.4 Remote Control Memory (FC 62)

OPC	Item Description	T		W			Domain of Values	
Item					Value		Interpretation	
Function Co	de Fields Connected Directly to DCS	(Updat	ed upor	Except	ion and, for rea	d/write fields,	when changed by Operator)	
CV	Tag Output Value	S	HW	RW	Integer	Read	Read Tag Output 0 or 1	
		S				Write	0 = Request Pulsed Reset	
							1 = Request Pulsed Set	
Q	Quality	S	AG	R	0,1	1 = Bad, 0 =	·OK	
ALM	Alarm State	S	CM	R	0,1	0 = Normal;	1 = Alarm	
RT	Red Tag Status	S	CM	R	0,1	1 = Tagged,	0 = Not Tagged	
LS	Logic Set Input Received	S	CM	R	0,1	0 = No, 1 = `	Yes	
SP	Set Permissive Input Received	S	CM	R	0,1	0 = No - set	permissive input to NOT 1	
						1 = Yes - se	t permissive input to 1	
LR	Logic Reset Input Received	S	CM	R	0,1	0 = No, 1 = `	Yes	
OV	Override	S	CM	R	0,1	0 = NOT Ov	verride; 1 = Override	
FV	Feedback Value	S	CM	R	0,1	0 = No, 1 = `	Yes	
SC	Set Command Received	S	CM	R	0,1	0 = No, 1 = `	Yes	
RC	Reset Command Received	S	CM	R	0,1	0 = No, 1 = `	Yes	
Function Co	de Specifications From DCS (Read O	nly – U	pdated	at conso	le startup and v	whenever spe	cifications changed)	
TYPE	Type Parameter	S	CM	R	Integer	e.g. Spec S8	8 for FC62	
	(Selected Display Type)				0 to 255	0 = Output I	ndicator, 1 = No output Indicator	
						2 = Output a	and Feedback Indicator	
						3 = Feedba	ck Indicator Only	
SUPD	Reserved (Do Not use)							

6.5 Remote Manual Set Constant (FC 68)

	OPC Ite	ems	Avail	able fo	or Remote M	Manual Set Constant - FC68
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Function Co	de Fields Connected Directly to DCS (Up	date	d upon	Excepti	ion and, for rea	d/write fields, when changed by Operator)
CV	Tag Output Value	F	HW	RW	Real	Read field to get value; write to field to change value
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
ALM	Limit Alarm State	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Alarm, 2 = Hi Alarm
DA	Deviation Alarm State	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Dev Alarm, 2 = Hi Dev Alarm
RT	Red Tag Indicator	S	CM	R	0,1	1 = Tagged, 0 = Not Tagged
SPT	Set Point Tracking Indicator	S	CM	R	0,1	0 = Not Tracking, 1 = Tracking
Function Co	de Specifications From DCS (Read Only	- Upo	dated at	conso	le startup and v	whenever specifications changed)
UNIT	Engineering Units Index	S	CM	R	Integer	e.g. Spec S1 for FC68 in engineering units. EU string is either (a) indexed from string array in BaileyOPCServer.INI via EUINDEX specification or (b) entered via Configurator.
ZERO	Engineering unit number Zero	F	CM	R	Real	Calculated from other values
SPAN	Engineering unit number Span	F	CM	R	Real	Calculated from other values
HIALM	High limit	F	CM	R	Real	e.g. Spec S2 for FC68 in engineering units
LOALM	Low limit	F	CM	R	Real	e.g. Spec S3 for FC68 in engineering units
SUPD	Reserved (Do Not Use)					
Event State	Fields					
Includes even	it state fields described in Section 7.					

6.6 Control Station (FC 80, 21, 22, 23)

	OPC Item	s Av	/ailab	le for	Control Sta	ation - FC80, FC21, FC22, FC23
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Write ONLY A	Attribute for State Change Command					
MD_CMD	Mode Command. WRITE issues command for mode change (functions the same as write function for attribute MD). READ returns last command sent to DCS (without actual feedback).	S		RW	Integer	0 - Go to Local-Manual (Console/Station-Manual) 1 - Go to Local Auto (Console/Station-Auto) 2 - Go to Local Cascade/Ratio (Control/Station - Cascade/Ratio) 3 - Go to Computer Manual 4 - Go to Computer Auto 5 - Go to Computer Cascade/Ratio 6 - Go to Local Level (Cascade/Station Level) 7 - Go to Computer Level 8 - Go to Computer Backup State 9 - Computer OK 10 - Go to Previous State
Function Cod	le Fields Connected Directly to DCS (Up	date	d upon	Except	ion and, for rea	ead/write fields, when changed by Operator)
MD	Mode	S	HW	RW	Integer	Read 0 = Manual, 1 = Automatic 2 = Cascade Ratio - Manual, 3 = Cascade/Ratio Automatic
						Write 0 - Go to Local-Manual (Console/Station-Manual) 1 - Go to Local Auto (Console/Station-Auto) 2 - Go to Local Cascade/Ratio (Control/Station - Cascade/Ratio) 3 - Go to Computer Manual 4 - Go to Computer Auto 5 - Go to Computer Cascade/Ratio 6 - Go to Local Level (Cascade/Station Level) 7 - Go to Computer Level 8 - Go to Computer Backup State 9 - Computer OK 10 - Go to Previous State
CV	Control Output	F	HW	RW	Real	Read CO (Control Output)
						Write Write Control Output when in Manual Mode
SP	Set Point	F	CM	RW	Real	Read/Write Set Point
RI	Ratio Index	F	CM	RW	Real	Read/Write Ratio Index
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
RT	Red Tag Indicator	S	CM	R	0,1	1 = One or more Station points Tagged, 0 = No Points Tagged
ALM	Limit Alarm ¹	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Alarm, 2 = High Alarm

¹ All station variables take the same limit alarm as that of the process variable.

OPC	Item Description	T	Q	W	Domain of Values		
Item	Item				Value	Interpretation	
SPT	Set Point Tracking	S	CM	R	0,1	0 = Normal, 1 = Tracking	
PV	Process Variable	F	HW	R	Real	Station Process Variable	
DA	Deviation Alarm State	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Deviation Alarm, 2 = High Deviation Alarm	
PVAS	Process Variable Alarm State	S	CM	R	Integer	0 = No Alarm, Not 0 = Alarm	
PVQ	Process Variable Quality	S	AG	R	0,1	0 = OK, 1 = Calibration out of Range	
OTS	Output Tracking State	S	CM	R	0,1	0 = Not Tracking, 1 = Tracking	
AOS	Analog Output Status	S	CM	R	0,1	0 = OK, 1 = Digital Station Failure	
SBM	Station Bypass Mode	S	CM	R	0,1	0 = Station Bypass Not Enabled, 1 = Station Bypass Enabled	
MI	Mode Interlock	S	CM	R	0,1	0 = Mode Interlock Not set, 1 = Mode Interlock Set	
CS	DCS Computer Status	S	CM	R	0,1	0 = Computer OK, 1 = Computer failed, station mode dependent on S17	
SMD	Computer Cascade Status	S	СМ	R	0,1,2,3	Aggregates STN Level and Cascade-Ratio / Normal 0 = Local, 1 = Cascade/Ratio Local 2 = Computer Level, 3 = Computer Cascade/Ratio	
UNIT	Engineering Units Index	S	СМ	R	Integer	Index to Engineering Units String. EU string is either (a) indexed from string arrain BaileyOPCServer.INI via EUINDEX specification or (b) entered via Configurato	
Function Co	de Specifications From DCS (Read Or	nly - Upo	lated at	conso	le startup and v	whenever specifications changed)	
HIALM	High Alarm Setting	F	CM	R	Real	Spec S07 for FC80, FC21, FC22, FC23 in Engineering Units	
LOALM	Low Alarm Setting	F	CM	R	Real	Spec S08 for FC80, FC21, FC22, FC23 in Engineering Units	
DEVALM	Deviation Alarm Setting (PV/SP)	F	CM	R	Real	Spec S09 for FC80, FC21, FC22, FC23 in Engineering units	
SPAN	PV and SP Span	F	CM	R	Real	Spec S10 for FC80, FC21, FC22, FC23 in Engineering Units	
PVZERO	Process variable zero	F	CM	R	Real	Spec S11 for FC80, FC21, FC22, FC23 In Engineering Units	
SPZERO	Set Point zero	F	CM	R	Real	Spec S14 for FC80, FC21, FC22, FC23	
TYPE	Station Type	S	CM	R	1,2,4,8,16	Spec S23 for FC80 1 = Basic with Set Point, 2 = Ratio Index, 4 = Cascade 8 = Basic without Set Point, 16 = Basic with Bias	
SUPD	Reserved (Do Not Use)			-			

6.7 Device Driver (FC 123)

		OF	C Iter	ns Ava	ilable for Device Driver - FC123
OPC	Item Description	Т	Q	W	Domain of Values

					Value	Interpretation
Write ONLY	Attribute for State Change Command					_
CV_CMD	Device Command. WRITE issues command for state change (functions the same as write function for attribute CV). READ returns last command sent to DCS (without actual feedback).	S	CM	RW	Integer	1 = Request Set Control Output Equal to 1 2 = Request Reset Control Output Equal to 0 4 = Request Manual Mode 8 = Request Automatic Mode
		1				d/write fields, when changed by Operator)
CV	Tag output value	S	HW	RW	Integer	Read Value of 0 or 1
						Write 1 = Request Set Control Output Equal to 1 2 = Request Reset Control Output Equal to 0 4 = Request Manual Mode 8 = Request Automatic Mode
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
ALM	Alarm state	S	CM	R	0,1	1 = Alarm, 0 = No Alarm
FB1	Feedback 1	S	HW	R	0,1	Displays contents of FB1O and FB1C
FB2	Feedback 2	S	HW	R	0,1	Displays contents of FB2O and FB2C
FBS	Feedback Status	S	HW	R	0,1	0 = Good, 1 = Bad
SO	Status Override	S	СМ	R	0,1	0 = No, 1 = Yes (Override)
SD	User defined state	S	CM	RW	Integer	Read/Write field for user defined state
RT	Red Tag Status	S	СМ	R	0,1	1 = Tagged, 0 = Not Tagged
MD	Operating Mode	S	СМ	R	0,1,2,3	0 = Auto, 1 = Remote, 2 = Manual, 3 = N/A
Function Co	de Specifications From DCS (Read Only	y – U	pdated	at conso	le startup and	whenever specifications changed)
TYPE	Device Driver Display Type	S	CM	R	0 to 255	e.g. Specification S10 for FC123 Usually set to 0 to select faceplate for this function code
Event State	Fields					
Includes ever	nt state fields described in Section 7.					

6.8 Multi-State Device Driver (FC 129)

	OPC	Item	s Ava	ilable	for Multi-St	ate Device Driver - FC129
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Write ONLY	Attribute for State Change Command					· -
CV_CMD	Device Command. WRITE issues command for state change (functions the same as write function for attribute CV). READ returns last command sent to DCS (without actual feedback).	S	СМ	RW	Integer	0 = Request change to State 0 1 = Request change to State 1 2 = Request change to State 2 3 = Request change to State 3 4 = Request Change to Manual Mode 8 = Request Change to Automatic Mode
Function Cod	de Fields Connected Directly to DCS (Up	date	d upon	Excepti	·	d/write fields, when changed by Operator)
cv	Tag Output Value	S	HW	RW	Integer	Read Good State 0 = Zero, 1 = Four, 2 = Eight, 3 = Twelve Write 0 = Request change to State 0 1 = Request change to State 1 2 = Request change to State 2 3 = Request change to State 3 4 = Request Change to Manual Mode 8 = Request Change to Automatic Mode
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
ALM	Alarm State	S	CM	R	0,1	0 = No Alarm, 1 = Alarm
FB1	Input 1 Feedback State	S	HW	R	0,1	Input 1 Feedback State = 1 (0 = No, 1 = Yes)
FB2	Input 2 Feedback State	S	HW	R	0,1	Input 2 Feedback State = 2 (0 = No, 1 = Yes)
FB3	Input 3 Feedback State	S	HW	R	0,1	Input 3 Feedback State = 3 (0 = No, 1 = Yes)
FB4	Input 4 Feedback State	S	HW	R	0,1	Input 4 Feedback State = 4 (0 = No, 1 = Yes)
SO	Status Override	S	CM	R	0,1	0 = No Override; 1 = Override
SD	User defined state	S	CM	RW	Integer	Read/Write field for user defined state
MD	Operating Mode	S	HW	R	0,1	0 = Manual Mode, 1 = Automatic Mode
GS	Good State Table	S	HW	R	0,1,2,3	Good State: 0 = Zero, 1 = Four, 2 = Eight, 3 = Twelve
RS	Requested State	S	CM	R	0,1,2,3	Requested State: 0 = Zero, 1 = One, 2 = Two, 3 = Three
RT	Red Tag Status	S	CM	R	0,1	1 = Tagged, 0 = Not Tagged
OVR	Control Override	S	СМ	R	0,1	0 = No Override, 1 = Override
Function Cod	de Specifications From DCS (Read Only	- Upo	lated at	consol	e startup and v	vhenever specifications changed)
TYPE	MSDD Display Type	S	CM	R	Integer	e.g. Spec S18 for FC129; Expect normal value will be 0
SUPD	Reserved (Do Not Use)					
Event State F	Fields					
Includes even	t state fields described in Section 7.					

6.9 Remote Motor Control Block (FC 136)

OPC	Item Description	Т	Q	W			Domain of Values	
Item					Value		Interp	pretation
Write ONLY	Attribute for State Change Command					<u>'</u>		
CV_CMD	Device Command. WRITE issues command for state change (functions the same as write function for attribute CV). READ returns last command sent to DCS (without actual feedback).	S	СМ	RW	Integer	1 = Request Reset 2 = Request Set 128 = Acknowledge Fault		
Function Co	de Fields Connected Directly to DCS (Up	date	d upon	Except	ion and, for rea	d/write fields, whe	n changed by Opera	tor)
CV	Tag Output Value	S	HW	RW	Integer	Read	0 = Stopped, 1 = F	•
						Write	1 = Request Rese 128 = Acknowledg	et; 2 = Request Set ge Fault
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK		
ALM	Alarm Status	S	CM	R	0,1	0 = No Alarm, 1 = Alarm		
FB1	Feedback 1 State	S	HW	R	0,1	Provides current state of feedback value		e
FB2	Feedback 2 State	S	HW	R	0,1	Provides current	state of feedback value	e
SOH	Status on Hold	S	CM	R	0,1	0 = No, 1 = Yes		
RT	Red Tag Status	S	CM	R	0,1	1 = Tagged, 0 = Not Tagged		
BS	Bad Start	S	HW	R	0,1	0 = No (i.e. Good	Start), 1 = No (i.e. Ba	d Start)
FLT	Fault	S	HW	R	0,1	0 = No (i.e. No F	ault), 1 = Yes (i.e. Faul	lt)
SP1	Start Permissive 1 State	S	CM	R	0,1	0 = No, 1 = Yes		
SP2	Start Permissive 2 State	S	CM	R	0,1	0 = No, 1 = Yes		
ERR	Error Message Code for Bad Start & Fault Conditions	S	СМ	R	0, 1,, 9			1 = Stopped (stop input = 1) 3 = interlock 2 equals 0 5 = interlock 3 equals 0 7 = feedback 2 equals 0 while running 9 = feedback 2 equals 1 while stopped
MD	Reserved (Do Not Use)							
LE	Latch Error Message	S	CM	R		Latched version	of ERR (holds error un	til new error reported)
Function Co	de Specifications From DCS (Read Only	- Upc	lated at	conso	le startup and v			
TYPE	Display Type	S	СМ	R	Integer	e.g. Spec S14 fo Expect normal va		
SUPD	Reserved (Do Not Use)							

6.10 Text Selector (FC 151)

OPC	Item Description	Т	Q	W		Domain of Value
Item	tem Value		Interpretation			
Function Code	e Fields Connected Directly to DCS (U	pdate	d upon	Except	ion and, for reac	d/write fields, when changed by Operator)
CV	Message Number	S	HW	R	String	CV provides numerical string ID. The client application must use this to index through a string array.
MessageString	The selected message in string form	Т	AG	R	String	The message string, indexed by CV, drawn from the string array contained in File BaileyOPCServer.INI . See NOTE 1 below for details.
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
СВ	Color and Blink Combined	S	СМ	R	Integer 0 to 255	High order bit is the blink bit (0 = no blink, 1 = blink) Low order 7 bits are Bailey Color (Recommend use COL and BLNK instead)
COL	Color	S	СМ	R	integer 0 to 127	Bailey Defined Color
BLNK	Blink	S	CM	R	0, 1	0 = no blink, 1 = blink
ALM	Alarm Status	S	CM	R		0 = No Alarm, 1 = Alarm
SUPD	Reserved (Do Not Use)					

NOTE 1: OPC Server installs *BaileyOPCServer.INI* file at time of installation. This file contains a section headed [FC151] which, at install time, provides a set of default text strings for FC151. This INI file section will need to be edited for each project using FC151 text block to contain the project specific strings required. See INI file for details re editing this section.

6.11 User Defined Data Export (FC 194)

OPC	Item Description	T	Q	W		Domain of Value		
Item				Value		Interpretation		
Function Code	e Fields Connected Directly to DCS	(Updated	d upon	Excepti	ion and, for read	d/write fields, when changed by Operator)		
CV ²	Text String from HW	Т	HW	RW	String	Text value (Read / Write) of string length [COUNT] characters		
Q	Quality	N	AG	R	Integer 0,1	1 = Bad, 0 = OK		
AUTO_MANUAL	Auto / manual	N	CM	R/W	Integer 0,1	0 = Manual, text can be changed by console		
						1 = Auto, text is changed by bailey block logic / program		
COUNT	String length	N	CM	R	Integer 0 to 255	String length of the current text received from Bailey		
SEQN	Sequence number	N	CM	R	Integer 0 to 255	This number is incremented by Bailey each time a new value is issued		
ALM_LVL	Alarm Status / Level	N	CM	R	Integer 0,1,2,3	0 = No Alarm, 1= HI alarm, 2 = HI2 alarm, 3 = HI3 alarm		
TEXT_LOCK	Text lock status	N	CM	R	Integer 0,1	0 = Not Locked (block will accept text string command), 1 = Locked		
MODE_LOCK	Mode lock status	N	CM	R	Integer 0,1	0 = Not Locked (block will accept mode), 1 = Locked (not accept command)		
SUPD	Reserved (Do Not Use)							
Function Code	e Specifications From DCS (Read O	nly - Upd	lated at	conso	le startup and w	henever specifications changed)		

² Do not use CV to control Alarm Inhibit functions.

6.12 Data Acquisition Analog (FC 177)

		C	DAANG – FC177			
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
Function Cod	le Fields Connected Directly to DCS (U	pdate	d upon	Excepti	on and, for rea	d/write fields, when changed by Operator)
CV	Tag Current Value	F	HW	RW	Real	Read/Write analog value
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
ALM	Limit Alarm State	S	СМ	R	0,1, 2	0 = No Alarm, 1 = Low Alarm High Alarm
ALLV	Alarm Level	S	СМ	R	0,1,2,3	0 = Level 1, 1 = Undefined, 2 = Level 2, 2 = Level 3
XS	Extended status Changed	S	СМ	R	0,1	0 = No, 1 = Yes
RT	Red Tag Indicator	S	СМ	R	0,1	1 = Tagged, 0 = Not Tagged
AMCAL	A/M mode + Value Calculated	S	CM	RW	0,1,2	Read 0 = MANUAL, 1 = AUTO, 2 = CALCULATED
						Write 0 = Request Manual Mode 1 = Request Automatic (Input) Mode 2 = Request Automatic (Calculated) Mode 3 = Request Alarm Suppression 4 = Request No Alarm Suppression 5 = Request to Place On-Scan 6 = Request to Place Off-Scan 7 = Request Immediate Exception Report
PIS	Permit Input	S	CM	R	0,1	0 = No, 1 = Yes
CE	Constraints Enabled	S	CM	R	0,1	0 = No, 1 = Yes
HF	Hardware Failure/Bad Input Quality	S	CM	R	0,1	0 = No, 1 = Yes
MLA	Multilevel Alarming	S	CM	R	0,1	0 = No, 1 = Yes
OR	Suspect or Out of Range	S	CM	R	0,1	0 = OK, 1 = Suspect or Out of Range
LIM	Limited	S	CM	R	0,1	0 = No, 1 = Yes
QO	Quality Override Active	S	CM	R	0,1	0 = No, 1 = yes
SS	No Report or Off Scan	S	CM	R	0,1	0 = No, 1 = Yes
DA	Deviation Alarm	S	CM	R	0,1,2	0 = No Deviation Alarm, 1 = Low Deviation, 2 = High Deviation
RA	Rate Alarm	S	CM	R	0,1,2	0 = No Rate Alarm, 1 = Low Rate Alarm, 2 = High Rate Alarm
VA	Variable Alarms	S	CM	R	0,1	0 = No, 1 = Yes
ASUP	Alarm Suppression Indication	S	CM	R	0,1	0 = Disabled, 1 = Enabled
REA	Alarm in Re-Alarm Condition	S	CM	R	0,1	0 = No, 1 = Yes

Includes event state fields described in Section 7.

		(OPC It	ems A	Available for	DAANG – FC177
OPC	Item Description	Т	Q	W		Domain of Values
Item					Value	Interpretation
NHL	Next Higher Limit	F	СМ	R	Real	Next higher alarm limit
NLL	Next Lower Limit	F	CM	R	Real	Next Lower alarm limit
Function Co	de Specifications From DCS (Read Only	- Upo	dated at	conso	le startup and v	whenever specifications changed)
UNIT	Engineering Units	S	СМ	R	Integer	Spec S6 for FC177 - Engineering Unit Identifier. EU string is either (a) indexed from string array in BaileyOPCServer.INI via EUINDEX specification or (b) entered via Configurator.
HIALM	High Alarm setting	F	CM	R	Real	Spec S24 for FC177 - High Alarm
LOALM	Low Alarm Setting	F	CM	R	Real	Spec S25 for FC177 - Low Alarm
UVAL	User Value	F	CM	R	Real	Spec S13 for FC177 - Engineering Unit Selected
HILIM	High Limit	F	CM	R	Real	Spec S1 for FC177 - High Display Reference
CNTR	Center	F	CM	R	Real	Spec S2 for FC177 - Center Display Reference
LOLIM	Low Limit	F	CM	R	Real	Spec S3 for FC177 - Low Display Reference
TYPE	Туре	S	CM	R	Integer	Not applicable or not used
SUPD	Reserved (Do Not Use)					
Event State I	Fields					

6.13 (Harmony) Analog In/Channel (FC 222)

OPC	Item Description	T	Q	W	Domain of Values			
Item					Value	Interpretation		
Function Co	de Fields Connected Directly to DCS	(Update	ed upor	Except	ion and, for rea	d/write fields, when changed by Operator)		
CV	Tag Output Value	F	HW	R	Real	Read analog input value		
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK		
ALM	Limit Alarm State	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Alarm, 2 = Hi Alarm		
SINH	Status Inhibit	S	CM	R	0,1	0 = Not Inhibited, 1 = Inhibited		
SIM	Simulation Enabled	S	CM	R	0,1	0 = Simulation NOT enabled; 1 = Simulation Enabled		
OVR	Value Override	S	CM	R	0,1	0 = No Override, 1 = Override		
Function Co	de Specifications From DCS (Read C	Dnly – Սլ	odated	at conso	le startup and	whenever specifications changed)		
CHLABEL	Harmony Channel Label	Т	CM	R	String	Channel label if defined at function block		
EGULOW	Engineering Units Low Value	F	CM	R	Real	e.g. Spec S3 for FC222 in engineering units		
EGUHIGH	Engineering Units High Value	F	CM	R	Real	e.g. Spec S4 for FC222 in engineering units		
HIALM	High alarm limit	F	CM	R	Real	e.g. Spec S6 for FC222 in engineering units		
LOALM	Low alarm limit	F	CM	R	Real	e.g. Spec S7 for FC222 in engineering units		
SUPD	Reserved (Do not Use)							

6.14 (Harmony) Analog Out/Channel (FC 223)

OPC	Item Description	T	Q	W	Domain of Values	
Item					Value	Interpretation
Function Co	de Fields Connected Directly to DCS	(Update	ed upor	Except	ion and, for rea	d/write fields, when changed by Operator)
CV	Tag Output Value	F	HW	R	Real	Read analog input value
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
ALM	Limit Alarm State	S	CM	R	0,1,2	0 = No Alarm, 1 = Low Alarm, 2 = Hi Alarm
SINH	Status Inhibit	S	CM	R	0,1	0 = Not Inhibited, 1 = Inhibited
SIM	Simulation Enabled	S	CM	R	0,1	0 = Simulation NOT enabled; 1 = Simulation Enabled
OVR	Value Override	S	CM	R	0,1	0 = No Override, 1 = Override
Function Co	de Specifications From DCS (Read C	Only – U	odated	at conso	le startup and	whenever specifications changed)
CHLABEL	Harmony Channel Label	Т	CM	R	String	Channel label if defined at function block
EGULOW	Engineering Units Low Value	F	CM	R	Real	e.g. Spec S3 for FC223 in engineering units
EGUHIGH	Engineering Units High Value	F	CM	R	Real	e.g. Spec S4 for FC223 in engineering units
HIALM	High alarm limit	F	CM	R	Real	e.g. Spec S7 for FC223 in engineering units
LOALM	Low alarm limit	F	CM	R	Real	e.g. Spec S8 for FC223 in engineering units
SUPD	Reserved (Do not Use)					

6.15 (Harmony) Digital In/Channel (FC 224)

OPC Items Available for (Harmony) Digital In/Channel - FC 224						
OPC	Item Description	Т	Q	W	Domain of Values	
Item					Value	Interpretation
Function Cod	le Fields Connected Directly to DCS (L	Jpdat	ed upor	Excepti	on and, for rea	d/write fields, when changed by Operator)
CV	Tag Current Value	S	HW	R	0,1	Read digital input value
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK
ALM	Limit Alarm State	S	CM	R	0,1	0 = Normal, 1 = Alarm
Function Cod	le Specifications From DCS (Read Onl	y – U	pdated	at conso	le startup and v	vhenever specifications changed)
CHLABEL	Harmony Channel Label	Т	CM	R	String	Channel label if defined at function block
ALMSPEC	Alarm Specification	S	CM	R	0,1,2	e.g. Spec S2 for FC224
						0 = Logic 0 Alarm; 1 = Logic 1 Alarm; 2 = No Alarm State Defined
SUPD	Reserved (Do Not Use)					
Event State F	ields					
Includes event	state fields described in Section 7.					

6.16 (Harmony) Digital Out/Channel (FC 225)

OPC Items Available for (Harmony) Digital Out/Channel - FC 225							
OPC	Item Description	Т	Q	W	Domain of Values		
Item					Value	Interpretation	
Function Cod	de Fields Connected Directly to DCS (L	Jpdat	ed upor	Excepti	on and, for read	d/write fields, when changed by Operator)	
CV	Tag Current Value	S	HW	R	0,1	Read digital input value	
Q	Quality	S	AG	R	0,1	1 = Bad, 0 = OK	
ALM	Limit Alarm State	S	CM	R	0,1	0 = Normal, 1 = Alarm	
Function Cod	de Specifications From DCS (Read Onl	y – U	pdated	at conso	le startup and v	vhenever specifications changed)	
CHLABEL	Harmony Channel Label	Т	CM	R	String	Channel label if defined at function block	
ALMSPEC	Alarm Specification	S	CM	R	0,1,2	e.g. Spec S3 for FC225	
						0 = Logic 0 Alarm; 1 = Logic 1 Alarm; 2 = No Alarm State Defined	
SUPD	Reserved (Do Not Use)	,					
Event State F	Fields						
Includes even	t state fields described in Section 7.				_		

6.17 Analog and Digital Output Blocks

This section describes the Analog Output block type (ANALOGO), and the Digital Output block type (DIGITALO).

ANALOGO and DIGITALO are the opposite direction of the analog and digital inputs. The blocks get configured within the control module of the CIU and are used to pass analog and digital values into the DCS. These are available *in addition to* other means of passing analog and digital values through other tag types for other function codes.

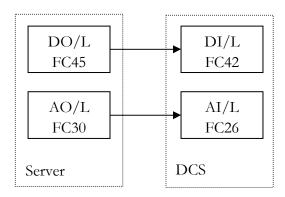
Within the Bailey DCS system, the ANALOGO will appear to be a standard Analog Exception Report (Function Code 30) and the DIGITALO will appear to be a standard Digital Exception Report (Function Code 45). The only difference is that the output of these blocks is controlled from within the OPC Client, to provide the ability to write analog and digital values to the DCS.

The user of these blocks can control the current output value, the tag or data quality and the alarm status of the tag.. The outputs are intended for applications of the following type:

- Bridge applications where the OPC Server transfers analog or digital points to or from the DCS from another system.
- Supervisory control applications.
- Extending the analog and digital I/O of the Bailey system by adding I/O, to the OPC Server computer, with the proper OPC Client or other suitable driver.

These blocks function as DO/L and AO/L blocks within the Bailey DCS structure as shown in the accompanying diagram.

This functionality is also available via the OPC Server.



6.17.1 Analog Output Block (ANALOGO)

OPC Item	Item Description	T	Q	W	Domain of Values	
					Value	Interpretation
CV	Current Analog Value	F	HW	RW ¹		Floating point variable
Q	Quality	S	AG	RW ¹		0: GOOD 1: BAD (NOTE: Defaults to BAD until first value written to this field
ALM	Limit Alarm	S	CM	RW ¹		0: NO ALARM 1: LOW ALARM 2: HIGH ALARM
DA	Deviation Alarm	S	CM	RW ¹		0: NO ALARM 1: LOW ALARM 2: HIGH ALARM
RT	Red TAG Indicator	S	CM	RW		0 = NO RED TAG; 1 = RED TAG
SPT	Set Point Tracking Indicator	S	CM	RW		0 = TRACKING; 1 = NOT TRACKING
UNIT	Engineering units index	S	CM	RW		Engineering Unit Index (usually set to 0 unless Engineering Unit Index in use)
ZERO	Zero	F	CM	R		Set in Configurator
SPAN	Span	F	CM	R		Set in Configurator
HIALM	High Alarm Limit	F	СМ	R		Set in Configurator
LOALM	Low Alarm Limit	F	СМ	R		Set in Configurator

Note 1: Write to this field causes exception report containing current settings to be sent to DCS.

Note 2: To configure an ANALOGO for a CIU module the general steps required are:

- 1. Determine module address (i.e. Loop:PCU:Module) for CIU module (e.g. from Configurator).
- 2. Create an ANALOGO block within the OPC Server using the Configurator, at the Loop:PCU:Module (for CIU) address determined above. NOTE that the point index (i.e. tag index) and Block Address must be the same for this ANALOGO tag. (e.g. tag index = block address = 700)
- 3. Create Function Code 26 block (e.g. using CLU) inside the module where you wish to receive the ANALOGO value. Specifications S1, S2 and S3 define the CIU and block address for the ANALOGO block from which you wish to receive data
- 4. To confirm that the ANALOGO value is being received at the target location, connect a FC30 block to the output of configured FC26 block and add the FC30 ANALOG block to the OPC Server so that you can see the feedback of the ANALOGO value you have written.

6.17.2 Digital Output Block (DIGITALO)

OPC	Item Description	T	Q	W	V Domain of Values Value Interpretation				
Item									
Function Code Fields Connected Directly to DCS (Updated upon Exception and, for read/write fields, when changed by Operator)									
CV	Current Digital State	S	HW	RW ¹		0: OPEN 1: CLOSE			
Q	Quality	S	AG	RW ¹		0: GOOD 1: BAD (NOTE: Defaults to BAD until first value written to this field)			
ALM	Limit Alarm	S	CM	RW ¹		0: NO 1: ALARM			
ALMSPEC Alarm specification S CM RW ¹ Set in Configurator: 0 = Logic 0 Alarm; 1 = Logic 1 Alarm; 2 = No Alarm State Defined									

Note 1: Write to this field causes exception report containing current settings to be sent to DCS.

Note 2: Configure DIGITALO in a similar manner to configuring the ANALOGO.

Zero State Attributes

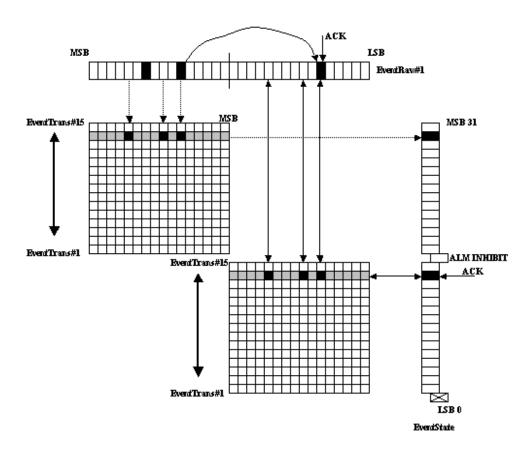
NOTE: This section describes the Event State attributes. These attributes have been added to support specific customers that require a high degree of control over specific alarm information. Many installations will not require use of the Event State information.

The following table lists the event state OPC Items that are common to all Module and Tag objects. The Event State features have been included in the OPC Server to support a re-mapping of Bailey Alarms into a generic alarm state format.

OPC Event State Attributes For Tags and Modules								
OPC	Item Description	W		Domain of Values				
Item			Value	Interpretation				
Attributes Updated ONLY at OPC Server startup via Read from File BaileyOPCServer.INI								
EventTrans#1	EventTrans#1 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#2	EventTrans#2 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#3	EventTrans#3 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#4	EventTrans#4 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#5	EventTrans#5 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#6	EventTrans#6 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#7	EventTrans#7 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#8	EventTrans#8 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#9	EventTrans#9 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#10	EventTrans#10 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#11	EventTrans#11 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#12	EventTrans#12 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#13	EventTrans#13 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#14	EventTrans#14 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
EventTrans#15	EventTrans#15 bit map defined in INI file		2 bytes	Refer to description of BaileyOPCServer.INI file				
Attributes Updat	ed at EITHER Exception from DCS OR at WR	ITE operat	ion from OPC C	lient				
EventRaw#1	Raw alarm and alarm ACK flags	√	32 bits	Raw alarm and alarm ACK flags/states (Refer to details below).				
EventState	EventRaw#1 processed with EventTrans mapping masks	√	32 bits	Alarm and Alarm ACK states mapped by EventTrans Mapping Table (Refer to details below).				

7.1 Operation Overview

The following diagram illustrates the manner in which EventRaw#1, EventTrans, and EventState work together.



EventRaw#1 operations:

The initial state of EventRaw#1 is 0x0000FFFF (HEX). This means "no alarms active and all alarms ACKed".

The initial state of EventState is also 0x0000FFFF (HEX).

When an exception packet is received from the DCS, the corresponding bits in the upper 16 bits of EventRaw#1 are set (to 1) to indicate a anomalous state, and the corresponding bits in the lower 16 bits of EventRaw#1 are cleared (to 0) to indicate an UNACK Alarm. To ACK an alarm write 1 to the appropriate bit position in EventRaw#1.

EventTrans Operations

The BaileyOPCServer.INI file provides a number of 16 bit masks that may be used to select the EventRaw#1 bit positions that may contribute to setting an Alarm in EventState.

EventState operations:

The upper 15 bits of EventState are set as <EventRaw#1|Upper16bits>AND<appropriate EventTrans mask>.

The lower 15 bits of EventState are set as <EventRaw#1 | Lower16bits>AND<appropriate EventTrans mask>.

Note that EventState bit 0 is not used, and EventState bit 16 is used solely to enable and disable alarms for this tag (This setting persists when the driver is stopped and started, and upon computer restart).

The values in Bit 1 through Bit 15 of EventState should be interpreted as 0 = UNACK Alarm (within the group defined by EventTrans mask) and 1 = NO UNACK Alarm.

To ACK an alarm write 1 to the appropriate bit position in EventState. This will also have the effect of generating an Alarm ACK for the corresponding alarm bit positions in EventRaw#1.

Alarm acknowledgment:

Note that alarms can be acknowledged via write to EITHER EventRaw#1 OR to EventState.

If the ACK is written to EventState, then the OPC server will attempt to clear all the Raw alarms bits where there is a "1" in the EventTrans mask.

Loop alarm acknowledgment (currently applies to Net 90 Plant Loop only):

Note that alarms can be acknowledged to the loop via write to EITHER EventRaw#1 OR to EventState. The acknowledge event is sent to all configured computer interfaces on the same loop. The destination computer interfaces receive the message and OPC Servers perform acknowledgement for all the alarm types. This limitation is caused by the format of communications protocols. The sender acknowledges alarms locally upon receiving of an OK response from the CIU for the sent message. There is no feedback from the destination node. The safe delivery of the Alarm ACK messages the system relies on the Bailey Loop communications protocols.

The feature can be enabled or disabled via configuration. At channel level there is a flag to enable/disable receive of Alarm ACK messages from other nodes. At tag level there is a flag to enable/disable sending of Alarm ACK messages to other nodes.

For this feature to operate both flags need to be enabled. Individual tags can have the Send Alarm ACK disabled. If the feature is enabled Receive Alarm ACK cannot be individually disabled for each tag.

7.2 EventRaw#1 Details

EventRaw#1 is a 32 bit unsigned long integer. The most significant 16 bits of EventRaw#1 contain alarm, event or status information received from the DCS via exception packets. The least significant 16 bits contain either Unacknowledged Alarm (bit = 0) or No Unacknowledged Alarm (bit = 1) in a 16 bit array that is mapped equivalent to the upper 16 bits. The following table describes EventRaw#1 mapping details.

EventRaw#1 Composition									
Bit Nu	umber	Assigned to	Description	Domain of Values					
Upper	Lower	This Bit	_	for Upper 16 Bits					
Applicable	to All Tag T	ypes							
16	0	T/V	Tracking Or Digital Value	1 = Tracking (or Digital Value)					
17	1	RT	Red Tag	1 = Red Tag flag set					
18	2	С	Calibration	1 = Out of range					
19	3	DL	Deviation Low	1 = Low Deviation State					
20	4	DH	Deviation High	1 = High Deviation State					
21	5	LA	Low Alarm	1 = Low Alarm Is Set					
22	6	HA	High Alarm	1 = High Alarm Is Set					
23	7	Q	Bad Quality	1 = Bad quality					
Applicable	to Station Ta	ag Type Only (FC	80, 21, 22, 23)						
26	10	BYP	Bypassed	1 = In Bypass State					
27	11	OT	Output Tracking	1 = In Output Tracking Mode					
28	12	MI	Manual Interlock	1 = In Manual Interlock					
29	13	DSF	Digital Station Failure	1 = Failure					
30	14	COK	Computer OK	1 = Not OK					
Applicable	to Device D	river (FC 123) and	Multi-State Device Driver (FC 12	29)					
24	8	FS	Feedback status bad	1 = Feedback status is bad					
Applicable	to DAANG	Tag Type Only (F	C177)						
24	8	F/Q	Hardware fail/Bad Quality input	1 = Bad quality or hardware failed					
25	9	RL	Rate Low	1 = Alarm Set					
26	10	RH	Rate High	1 = Alarm Set					
27	11	LO2	Low alarm level 2	1 = Alarm Set					
28	12	LO3	Low alarm level 3	1 = Alarm Set					
29	13	HI2	High alarm level 2	1 = Alarm Set					
30	14	HI3	High alarm level 3	1 = Alarm Set					
Applicable	to TEXTST	R Tag Type Only	(FC194)						

	EventRaw#1 Composition								
Bit Number		Assigned to	Description	Domain of Values					
Upper	Lower	This Bit		for Upper 16 Bits					
16	0	AUTO_MANUA	AUTO/MANUAL	1 = AUTO, 0 = MANUAL					
		L							
17	1			1 = Alarm Set					
18	2			1 = Alarm Set					
19	3			1 = Alarm Set					
20	4			1 = Alarm Set					
21	5	ALM_LVL0	ALM_LEVEL is a 2 bit field	0 = NORMAL, 1 = ALARM					
22	6	ALM_LVL1		0 = NORMAL, 1 = ALARM					
23	7	Q	Bad quality	1 = BADQ, 0 = OK					

7.3 EventState Details

The accompanying table provides further details regarding the EventState OPC attribute field.

	EventState Composition							
Bit	Writable?	EventTrans Mask used for this bit						
		(Use the EventTrans Record for this Object Type)						
Applica	Applicable to All Tag Types							
0		This bit is not used						
1	YES	EventTrans#1						
2	YES	EventTrans#2						
3	YES	EventTrans#3						
		••••						
13	YES	EventTrans#13						
14	YES	EventTrans#14						
15	YES	EventTrans#15						
16	16 YES Write 0 to Enable Alarms; Write 1 to Inhibit Alarms (Default is Alarm Enable State taken from Configurator) (Not affected							
17	17 NO EventTrans#1							
18	NO	EventTrans#2						
19	NO	EventTrans#3						
		••••						

	EventState Composition						
Bit	Bit Writable? EventTrans Mask used for this bit						
		(Use the EventTrans Record for this Object Type)					
29	NO	EventTrans#13					
30	NO	EventTrans#14					
31	NO	EventTrans#15					

7.4 Configuration via BaileyOPCServer.INI File

The accompanying figure illustrates the format of the [CIUDRV] section of the BaileyOPCServer.INI file³. This file is loaded by the OPS Server at startup (only) to define the mapping from alarm and event states in the OPC Server EventState attribute.

Each line in the [CIUDRV] section of the BaileyOPCServer.INI file defines a mask that is used to map state information between EventRaw#1 and EventState.

Note that:

• The first bit in each line in the BaileyOPCServer.INI file maps to the MSB (most significant bit) of the upper/lower 16 bit segments of EventRaw#1 and Event State.

 $alm ANALOG_Event Trans 1 = 000000000000000001 \\ alm ANALOG_Event Trans 2 = 000000000000000010 \\$

³ Note that BaileyOPCServer.INI file also has other sections (e.g. [FC151] section for defining text strings for FC151)

8. OPC Alarm and Event Server Interface

The alarm and Event server provides the ability to post alarms and messages to an Alarm summary application type. Alarm and Event server uses a custom interface and supports OPC Alarm and Event Interface Version 1.02.

8.1 Event Types

The OPC Server produces the following event types at the A&E interface:

- 1. **Condition Events** (i.e. Alarms) are sourced from the data tags configured in the OPC server. Alarms are determined within the DCS (i.e. not within the OPC Server) and are "echoed" to the OPC A&E interface
- 2. **Simple Event** (i.e. Messages) are on a more general information nature, such as communication errors, software faults.
- 3. Tracking Events are not supported.

8.2 Common Event Header Information

The following table defines the fields common to each A&E event (i.e. alarm).

Common Header Fields							
Header Field	Description						
Event Type	Condition Event						
Time	Date and time received, taken from clock	on hosting PC, in UTC format					
Source	Tag Name from tag database						
Category	Supported category types are: ANALOG - for FC30 DIGITAL - for FC45 DAANG - for FC177 DD - for FC123 MSDD - for FC129 RCM - for FC62 RMCB - for FC136 TEXTSTR - for FC194	STATION – for FC 80, 21, 22, 23 Harmony AI – for FC222 Harmony AO – for FC223 Harmony DI – for FC224 Harmony DO – for FC225 System - System category is used for sending arbitrary information messages to client applications. There are no associated event attributes.					
Message	Tag description, from tag database.						
Severity	Severity, in the domain (0,1,2,3,4,5,6), w alarm priority setting within OPC server a Medium, 4-High 5-HiHi, 6–Critical						
ConditionName	Same as Category Name						
SubConditionName	Refer to Table in section 8.3						
ChangeMask	Status byte						
NewState	Status byte						
Quality	Refer to Q (OPC Item Status and Quality) in Section 1.7						
AckRequired	Always set to TRUE=1 for all events; Always set to FALSE=1 for all messages						
ActiveTime	System time in file time format						
Actor	Account name for logged on user.						

8.3 Supported Sub-Conditions for Events

The supported SubConditions are:

	The supported sub-contained are.									
Sub- condition	Default Message	Default Definition	Notes							
BQ	Bad Quality	Bad Quality	Reported by hardware on communications error							
CFN	Alarm	Digital alarm	DIGITAL, DD, MSDD, RCM, RMCB, TEXTSTR, XDI, XDO							
HI	High level alarm	High level limit exceeded	DAANG, Station, Analog, XAI, XAO							
LO	Low level alarm	Low level limit exceeded	DAANG, Station, Analog, XAI, XAO							
DEV_HI	Deviation High	Deviation limit exceeded	DAANG, Station							
DEV_LO	Deviation Low	Deviation limit exceeded	DAANG, Station							
HI2	High alarm level 2	High level 2 limit exceeded	DAANG, TEXTSTR							
LO2	Low alarm level 2	Low level 2 limit exceeded	DAANG							
HI3	High alarm level 3	High level 3 limit exceeded	DAANG, TEXTSTR							
LO3	Low alarm level 3	Low level 3 limit exceeded	DAANG							
RATE_HI	High rate	Rate limit exceeded	DAANG							
RATE_LO	Low rate	Rate limit exceeded	DAANG							
RTN	Return to normal	Normal condition	all							

The supported SubConditions by Category are:

	ANALOG XAI, XAO	DIGITAL XDI, XDO	DAANG	DD	MSDD	RCM	RMCB	TEXTST R	STATION
BQ	*	*	*	*	*	*	*	*	*
CFN		*		*	*	*	*		
HI_HI									
LO_LO									
HI	*		*					*	*
LO	*		*						*
HI2			*					*	
LO2			*						
HI3			*					*	
LO3			*						
DEV_HI			*						*
DEV_LO			*						*
RATE_HI			*						*
RATE_LO			*						*
RTN	*	*	*	*	*	*	*	*	*

8.4 Event Attributes

In addition to the header, each event has a set of attributes associated with it. These attributes include most, and for some tag types (categories) all, of the fields available at the OPC Data Access Interface.

There is also a field called TYPE, defined as follows:

- TYPE = PE if Category is one of (ANALOG, DIGITAL, DAANG, DD, MSDD, RCM, RMCB, STATION, TEXTSTR, XAI, XAO, XDI, XDO)
- ELSE TYPE = SYSTEM

8.5 Message Header Information

The following table defines the fields for all Messages generated at the A&E Interface.

Common Header Fields						
Header Field	Description					
Event Type	Simple Event					
Time	Date and time received, taken from clock on hosting PC, in UTC format					
Source	Subsystem which generated this message					
Category	Not Used					
Message	Text of information message					
Severity	Always 0 = Info for messages.					
ConditionName	Not used					
SubConditionName	Not used					
ChangeMask	Status byte					
NewState	Status byte					
Quality	Refer to Q (OPC Item Status and Quality) in Section 1.7					
AckRequired	Always set to FALSE=1 for all messages					
ActiveTime	System time in file time format					
Actor	Account name for logged on user.					

8.6 Message Attributes

There are no attributes to a Message.

Appendix A – Error Codes

Table A1 provides details of error codes which may occur at the *LastError* OPC Item for CIU, Module of Tag objects. Please contact your supplier if you observe any of these error codes.

	Table A1 - Error Codes								
Error	Description	Error	Description	Error	Description				
0	No error	28	Index already established (by other computer)	100	Undefined message type				
1	Waiting for Loop	29	Point type incompatible with command	101	Busy				
2	Improper format	30	Watchdog timeout	102	Mode conflict				
3	Illegal Command	31	Checksum compare error	103	Illegal data				
4	Index already established	32	Destination Node off-line	104	Invalid block number				
5	Block already established another point	33	CALLUP Command required	105	Undefined block number				
6	Command too long	34	Computer interface error	106	Block not readable				
7	Bad reply from Node Interface	35	Computer interface busy	107	Invalid function code				
8	Export Used as Import	36	INBTM01 or INNIS01 offline	108	Function code and block number not compatible				
9	Repeat RESTART Command	37	Conflict with Monitor Mode	109	Insufficient memory to write block				
10	Undefined Index	38	Point Type	110	Module not responding				
11	Memory Full	39	Destination Loop Offline						
12	Host Communication Error	40	Destination Node Busy						
13	INBM01 or INNIS01 not responding	41	Destination Loop Busy						
14	Import used as Export	42	Enhanced trend not established						
15	Timeout of Plant Loop Response								
16	Number out of range			128	Waiting for module reply				
17	Illegal Key								
18	Need a restart command								
19	Module status used as Import			255	CIU not responding				
20	Message Active on Loop								
21	Import or Export used as Module Status								
22	Exception report specifications lost								
23	No message Queued/Dequeued Received								
24	Reply too large								
25	Illegal station mode command								
26	Illegal Module number in command								
27	Timeout between bytes in command								